



Dart Aerospace Ltd.  
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**RBEA62309**  
**Job Sheet 173836**



004213

Part No: RBEA62309

Job Qty: 1 ea

Part Name: AS350/355 Field Maintenance



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/7/18

Job Tracking No:

Due Date: 5/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: RBEA62309 rev.12 IPP REV:A 17.12.13 NEW ISSUE DD VERF:DP

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |             | Sign-off       |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-------------|----------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time   |                |
| 100   | Start up Operation | 1 Ea  |            | 5/30/18  |           |         | DAR001-VU             | Startup SF4 | MU             |
| 110   | Small Fab          | 1 pcs |            | 5/31/18  | 0.00      | 1.00    | Small Fab-9           |             | MU             |
| 120   | QC                 | 1 pcs |            | 5/31/18  | 0.00      | 0.00    | QC5                   |             | 24/07-7-05     |
| 130   | Packaging          | 1 pcs |            | 5/31/18  | 0.00      | 0.00    | Packaging3-2          |             | MU             |
| 140   | QC21-FG            | 1 Ea  |            | 5/31/18  | 0.00      | 0.00    | QC21                  |             | 21 JUL 06 2018 |

Part Op 110 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case  
Descriptions: APP-1700-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Install placard to wheel housing as per DWG 6-Glue foam to case and pack case 7- See note 1 for hoses

### Job BOM

| Part / Item       | Component Name                             | Quantity            | Operation              | Container  |
|-------------------|--------------------------------------------|---------------------|------------------------|------------|
| 3896T31           | Ferule 1/16 X 3/8" - Aluminum              | 2x 1 Ea (1 ea)      | 100-Start up Operation | 5054248    |
| 5274T761 49       | Polypropylene Vial for Flange Wrench Bolts | 1 Ea (1 ea)         | 100-Start up Operation | 5038431    |
| 7189K31 45        | Cable Ties Black                           | 9x 1 Ea (1 ea)      | 100-Start up Operation | 5038430    |
| 86625K31 45       | Grommet Size 00                            | 1 Ea (1 ea)         | 100-Start up Operation | 5038427    |
| 9052000 30        | 10" Mini Bungee Cord                       | 4 Ea (4 ea)         | 100-Start up Operation | 5036095    |
| 97524A032         | Blind Rivet                                | 4 Ea (4 ea)         | 100-Start up Operation | 5066776    |
| 97526A421         | Rivet - N/A                                | 4 Ea (4 ea)         | 100-Start up Operation |            |
| APP-1700-E        | Hard Case                                  | 1 Ea (1 ea)         | 100-Start up Operation | APP5057809 |
| CL-.194-TERM-2 64 | Eyelet                                     | 1 Ea (1 ea)         | 100-Start up Operation | 5041609    |
| CL-2-C            | Lanyard Wire                               | 1.1600 ft (1.16 ea) | 100-Start up Operation | 5088031    |
| NAS1756-12        | Remove Before Flight                       | 1 Ea (1 ea)         | 100-Start up Operation | 5054659    |
| RB41011           | Dart Tooling Placard, Aluminum             | 1 Ea (1 ea)         | 100-Start up Operation | 5021040    |
| RBE-350DAMPER 141 | Damper Spanner Wrench                      | 1 Ea (1 ea)         | 100-Start up Operation | 5048091    |

## WORK ORDER NON-CONFORMANCE / UPDATE

DQA:

Date:

QA Closed:

Date:

Work Order update only

**AGAINST DEPARTMENT/PROCESS**

|                                                      |  |                                                                                                                                                                         |  |      |
|------------------------------------------------------|--|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|------|
| Work Order: _____<br>Part No. _____<br>NCR No. _____ |  | DISPOSITION<br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/><br>Suspected Unapproved <input type="checkbox"/> |  | Ther |
|                                                      |  |                                                                                                                                                                         |  |      |

Date :

Step #:

### Description Work Order Deviation

|  |  |
|--|--|
|  |  |
|--|--|

### Root Cause

[illegible]

OTHER :

|          |  |
|----------|--|
| Temp     |  |
| Set-up   |  |
| BOM/     |  |
| Broken   |  |
| Inspe    |  |
| Conta    |  |
| Count    |  |
| Cut To   |  |
| Instru   |  |
| Drill Hd |  |

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Date: 04/04/18



Container No: S057956  
  
 Part: RBEA62309  
 Job No: 173836  
 Serial No/Batch: S057956  
 Revision: 12  
 Inspector:



Positioned Wrong  
Outside Dimensions  
Over/Under tolerance  
Not Incorrect  
Not Lost/Missing  
Not Moved  
Not Drawing  
Not Finish  
Not Spread  
Turning Sequence

| Engineering | Quality | Other | (QS1042) Approval | Completed By | Hand / Supervisor | Approval / QA Coordinator |
|-------------|---------|-------|-------------------|--------------|-------------------|---------------------------|
|             |         |       |                   |              |                   |                           |

/ QA Coordinator  
Approval

Hand / Supervisor Approval Verification

Completed By

(QSI042) Approval





|                             |                                                   |             |                           |                     |
|-----------------------------|---------------------------------------------------|-------------|---------------------------|---------------------|
| RBE-350HYD 141              | Hydraulic Accumulator Fitting Gauge               | 1 Ea (1 ea) | 100-Start up<br>Operation | 5081027             |
| RBE-350INCLINOMETER         | Inclinometer                                      | 1 Ea (1 ea) | 100-Start up<br>Operation | 5062612             |
| RBE-350TDRS 141             | Tail Rotor Driveshaft Bearing Run-Out Gauge       | 1 Ea (1 ea) | 100-Start up<br>Operation | 5052768             |
| RBE-350TEMP 212             | Temperature Probe                                 | 1 Ea (1 ea) | 100-Start up<br>Operation | 5045008             |
| RBE350A93-3200-20 134       | Main Gear Box/Rotor Brake Retaining Nut<br>Wrench | 1 Ea (1 ea) | 100-Start up<br>Operation | 5049053             |
| RBE350A93-3205-00E          | Engine G/B Input Flange Holding Wrench            | 1 Ea (1 ea) | 100-Start up<br>Operation | 50555091            |
| RBE350A93-3205-00T 134      | Tail Rotor Gear Box Input Flange Holding Wrench   | 1 Ea (1 ea) | 100-Start up<br>Operation | 50555089            |
| RBE350A93-3300-20 134<br>04 | T/R Hub Socket                                    | 1 Ea (1 ea) | 100-Start up<br>Operation | 5048052             |
| RBE350A93-3302-02 6A        | T/R Hub Lock Wrench                               | 1 Ea (1 ea) | 100-Start up<br>Operation | 5054097             |
| RBE350A93-3303-02 141       | T/R Body Extractor Tool                           | 1 Ea (1 ea) | 100-Start up<br>Operation | <del>50555089</del> |
| RBE350A93-3305-20 141       | Tail Gearbox Wrench                               | 1 Ea (1 ea) | 100-Start up<br>Operation | 5089412             |
| RBE350A93-3307-00 6A        | Tail Gearbox Seal Extractor                       | 1 Ea (1 ea) | 100-Start up<br>Operation | 5057049             |
| RBE350A93-3312-03 141       | Tail Rotor Hub Bushing Replacement Tool           | 1 Ea (1 ea) | 100-Start up<br>Operation | 5089196             |
| RBE350A93-3316-20 6A        | Rotating Star Replacement Wrench                  | 1 Ea (1 ea) | 100-Start up<br>Operation | 5054960             |
| RBE350A93-3317-20 141       | Tail Rotor Hub Insert Tool                        | 1 Ea (1 ea) | 100-Start up<br>Operation | 5045036             |
| RBE350A93-3400-00 6A        | Drive Shaft Thimble                               | 1 Ea (1 ea) | 100-Start up<br>Operation | 5055919             |
| QC RBE350A93-3500-00        | Bearing Extractor                                 | 1 Ea (1 ea) | 100-Start up<br>Operation | 5083607             |
| RBE350A93-3501-20 141       | Extraction Tool, Hydraulic Pump Pulley Bearing    | 1 Ea (1 ea) | 100-Start up<br>Operation | 5045019             |
| RBE350A94-2704-00 141       | Pedals Locking Tool                               | 1 Ea (1 ea) | 100-Start up<br>Operation | 5050002             |
| RBE350A94-2706-00 6A        | Rigging Pin Set                                   | 1 Ea (1 ea) | 100-Start up<br>Operation | 5055925             |
| RBE350A94-2708-01 141       | Tail Rotor Blade Locking Tool                     | 1 Ea (1 ea) | 100-Start up<br>Operation | 5053331             |
| RBE350A94-3301-00           | T/R Accelerator Support                           | 1 Ea (1 ea) | 100-Start up<br>Operation | 5055272             |
| RBE350A94-3700-A            | Swashplate Immobilizing Tool Long Brace           | 1 Ea (1 ea) | 100-Start up<br>Operation | 5059461             |
| RBE350A94-3700-C            | Swashplate Immobilizing Tool Adjustable Brace     | 1 Ea (1 ea) | 100-Start up<br>Operation | 5082402             |
| RBE350A94-3701-00 134       | Main Rotor Rigging Tool                           | 1 Ea (1 ea) | 100-Start up<br>Operation | 5047575             |
| RBE350A94-5201-20 6A        | Cartridge, Dummy, Fuel                            | 1 Ea (1 ea) | 100-Start up<br>Operation | 5038463             |
| RBE703A94-1130-01 6A        | Main Rotor Blade Trim Tab Tools Assembly          | 1 Ea (1 ea) | 100-Start up<br>Operation | 5057050             |
| 7P RBE703A95-0505-00 76     | Hose, Main Gear Box Tail Gear Box Draining        | 1 Ea (1 ea) | 100-Start up<br>Operation | 5047703             |
| RBE703A95-0508-00 72        | Main Rotor Gear Box Drain Tube                    | 1 Ea (1 ea) | 100-Start up<br>Operation | 5025474             |
| RBE703A95-0520-01 141       | Quill                                             | 1 Ea (1 ea) | 100-Start up<br>Operation | 5082598             |
| RBE703A95-0520-01-11        | Tube                                              | 1 (1 ea)    | 100-Start up<br>Operation |                     |
| RBE703A95-0520-01-13        | Cap                                               | 1 (1 ea)    | 100-Start up<br>Operation |                     |
| RBE703A95-0520-01-15        | Foam                                              | 1 (1 ea)    | 100-Start up<br>Operation |                     |
| RBEA62309-65 135            | Laminated Location Card                           | 1 Ea (1 ea) | 100-Start up<br>Operation | 5053656             |
| RBEA62309-81                | Top Shelf Cushion                                 | 1 Ea (1 ea) | 100-Start up<br>Operation | 5057818             |

(xs)

|                        |                                  |             |                           |                |
|------------------------|----------------------------------|-------------|---------------------------|----------------|
| RBEA62309-82           | Top Cushion Stiffener <i>N/A</i> | 1 Ea (1 ea) | 100-Start up<br>Operation | <i>5057821</i> |
| RBEA62309-83           | Bottom Shelf Cushion             | 1 Ea (1 ea) | 100-Start up<br>Operation | <i>5057830</i> |
| RBEA62310              | AS350/355 Engine Strut           | 1 Ea (1 ea) | 100-Start up<br>Operation | <i>5056769</i> |
| <del>RBT18025-13</del> | <del>Linear Scale</del>          | 1 Ea (1 ea) | 100-Start up<br>Operation |                |
| RBT18025-13            | Linear Scale <i>GA</i>           | 1 Ea (1 ea) | 100-Start up<br>Operation | <i>5065446</i> |
| RBW109-3101-58-1-1     | Hammer, Steel                    | 1 Ea (1 ea) | 100-Start up<br>Operation | <i>5058142</i> |
| RBW109-3101-58-2-1     | Hammer, Aluminum <i>102</i>      | 1 Ea (1 ea) | 100-Start up<br>Operation | <i>5089084</i> |

## Job Allocations

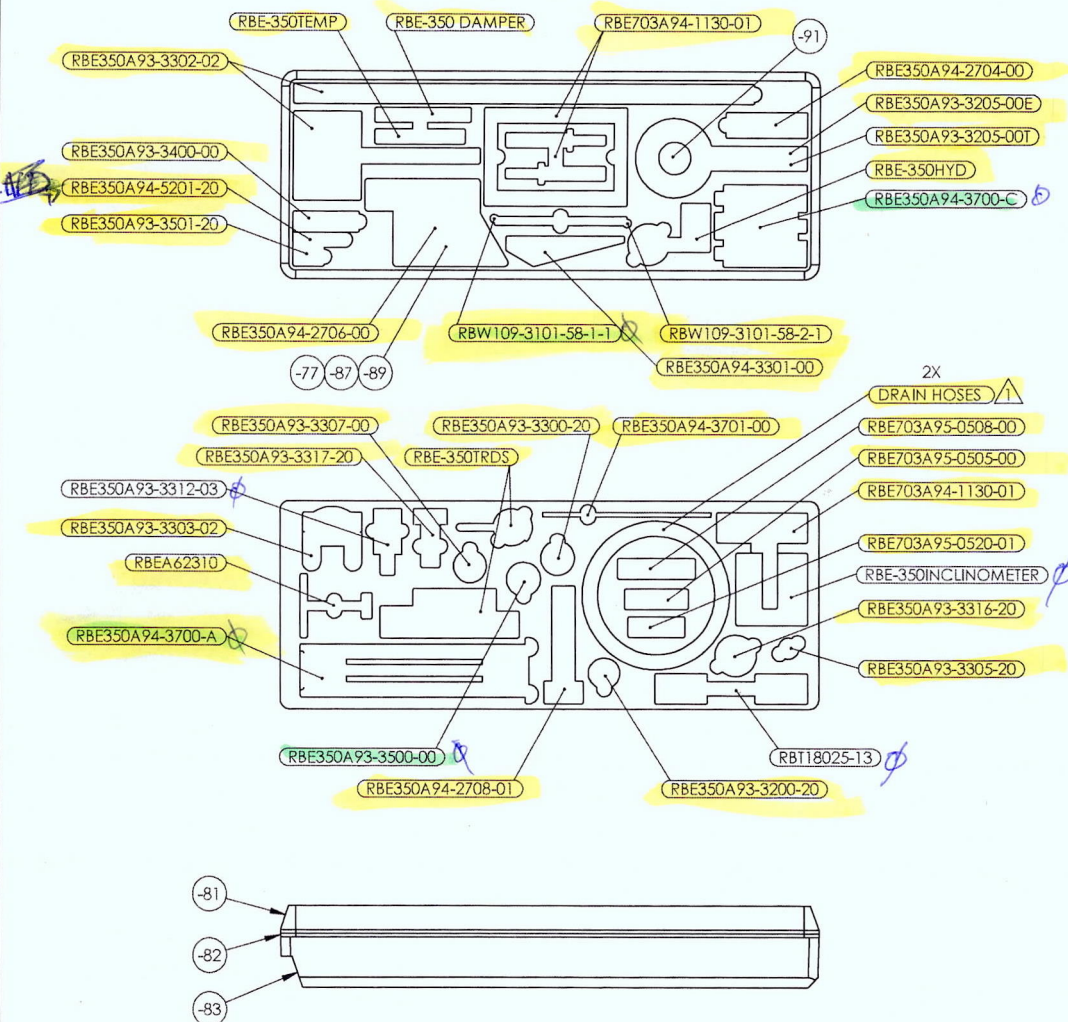
| Operation              | Component Part       | Required | Inventory | Allocated |
|------------------------|----------------------|----------|-----------|-----------|
| 100-Start up Operation | 3896T31              | 1        | 602       | 0         |
|                        | 5274T761             | 1        | 10        | 0         |
|                        | 7189K31              | 1        | 1,000     | 0         |
|                        | 86625K31             | 1        | 50        | 0         |
|                        | 9052000              | 4        | 60        | 0         |
|                        | 97524A032            | 4        | 251       | 0         |
|                        | 97526A421            | 4        | 100       | 0         |
|                        | APP-1700-E           | 1        | 13        | 0         |
|                        | CL-194-TERM-2        | 1        | 50        | 0         |
|                        | CL-2-C               | 1        | 463       | 0         |
|                        | NAS1756-12           | 1        | 110       | 0         |
|                        | RB41011              | 1        | 943       | 0         |
|                        | RBE-350DAMPER        | 1        | 6         | 0         |
|                        | RBE-350HYD           | 1        | 0         | 0         |
|                        | RBE-350INCLINOMETER  | 1        | 0         | 0         |
|                        | RBE-350TDRS          | 1        | 2         | 0         |
|                        | RBE-350TEMP          | 1        | 6         | 0         |
|                        | RBE350A93-3200-20    | 1        | 0         | 0         |
|                        | RBE350A93-3205-00E   | 1        | 6         | 0         |
|                        | RBE350A93-3205-00T   | 1        | 6         | 0         |
|                        | RBE350A93-3300-20    | 1        | 6         | 0         |
|                        | RBE350A93-3302-02    | 1        | 0         | 0         |
|                        | RBE350A93-3303-02    | 1        | 0         | 0         |
|                        | RBE350A93-3305-20    | 1        | 0         | 0         |
|                        | RBE350A93-3307-00    | 1        | 0         | 0         |
|                        | RBE350A93-3312-03    | 1        | 0         | 0         |
|                        | RBE350A93-3316-20    | 1        | 0         | 0         |
|                        | RBE350A93-3317-20    | 1        | 6         | 0         |
|                        | RBE350A93-3400-00    | 1        | 0         | 0         |
|                        | RBE350A93-3500-00    | 1        | 0         | 0         |
|                        | RBE350A93-3501-20    | 1        | 20        | 0         |
|                        | RBE350A94-2704-00    | 1        | 0         | 0         |
|                        | RBE350A94-2706-00    | 1        | 0         | 0         |
|                        | RBE350A94-2708-01    | 1        | 0         | 0         |
|                        | RBE350A94-3301-00    | 1        | 0         | 0         |
|                        | RBE350A94-3700-A     | 1        | 0         | 0         |
|                        | RBE350A94-3700-C     | 1        | 0         | 0         |
|                        | RBE350A94-3701-00    | 1        | 28        | 0         |
|                        | RBE350A94-5201-20    | 1        | 6         | 0         |
|                        | RBE703A94-1130-01    | 1        | 0         | 0         |
|                        | RBE703A95-0505-00    | 1        | 6         | 0         |
|                        | RBE703A95-0508-00    | 1        | 8         | 0         |
|                        | RBE703A95-0520-01-1  | 1        | 6         | 0         |
|                        | RBE703A95-0520-01-11 | 1        | 0         | 0         |
|                        | RBE703A95-0520-01-13 | 1        | 0         | 0         |
|                        | RBE703A95-0520-01-15 | 1        | 0         | 0         |
|                        | RBEA62309-65         | 1        | 10        | 0         |
|                        | RBEA62309-81         | 1        | 7         | 0         |
|                        | RBEA62309-82         | 1        | 7         | 0         |
|                        | RBEA62309-83         | 1        | 7         | 0         |
|                        | RBEA62310            | 1        | 0         | 0         |
|                        | RBT18025-13          | 2        | 6         | 0         |
|                        | RBW109-3101-58-1-1   | 1        | 6         | 0         |
|                        | RBW109-3101-58-2-1   | 1        | 7         | 0         |

| Part Specifications                |
|------------------------------------|
| Specifications could not be found. |

Plex 3/7/18 2:58 PM Dart.lajeunesse.marie



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|     |         | REVIEWS                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |  | DATE       | INITIAL | APPROVED |
|-----|---------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|------------|---------|----------|
| REV | ECR     | DESCRIPTION                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  |            |         |          |
| 1   |         | -81 REARRANGED TOP SHELF TOOLS. -83 RECONFIGURED BOTTOM SHELF TOOL ARRANGEMENT TO BETTER FIT RED BARN TOOLS. -65 RECONFIGURED TOP AND BOTTOM SHELF TOOL ARRANGEMENT TO BETTER FIT RED BARN TOOLS. ADDED LAMINATED LOCATOR CARD AND LANTHARD COMPONENTS.                                                                                                                                                                                                                                                                                                                                                                                                     |  | 9/22/2009  | WP      |          |
| 2   |         | REDRAWN TO USE HELI-PRODUCTS TOOLS AND ALLOW FOR 3 DRAIN HOSES.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |  | 1/25/2010  | WP      | RW       |
| 2A  |         | ADDED NEW RED BARN PHOTOS.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |  | 2/11/2010  | RJC     | RW       |
| 3   |         | -81 REARRANGED TOP SHELF TOOLS. -83 REARRANGED BOTTOM SHELF TOOL CUSHION TO ACCOMMODATE NEW DIGITAL TORPEDO LEVEL. ADDED SECTION A-A TO CLARIFY CUT OUT FOR RBEA94-3701-00. CHD CUTOUT DEPTH FOR RBEA94-3700-A, RBEA94-3701-20 & RBEA93-3501-20. -65 REARRANGED TOP AND BOTTOM SHELF CUSHIONS TO ACCOMMODATE NEW DIGITAL TORPEDO LEVEL. CHD CARD INFORMATION FOR L&S.                                                                                                                                                                                                                                                                                       |  | 2/18/2010  | RJC     |          |
| 4   |         | -83 REARRANGED TOOL CUTOUTS, ADDED CUT OUT FOR RBEA62310. -65 UPDATED CARD.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  | 3/9/2010   | WP      |          |
| 4A  |         | -49 & -51 CHD QTY. FROM 3 TO 1 SET. UPDATED LAYOUT PHOTOS.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |  | 5/26/2010  | RJC     |          |
| 4B  |         | -87 & -89 ADDED ONE TO EACH QTY.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  | 7/21/2010  | WP      | RW       |
| 4C  |         | -91 ADDED CONTAINER FOR RBEA93-3205-00-1 & RBEA93-3205-00-03 NUTS & BOLTS.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |  | 10/27/2010 | WP      | DW       |
| 5   |         | -81 DELETED CUTOUT NOTCHES FOR RBE-8DGS-15.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  | 6/20/2011  | RJC     | RW       |
| 6   |         | CORRECTED DRAIN HOSE T/N FROM RBEA93-0520-01 TO RBEA93-0520-01. -83 CHD FOAM CUTOUTS FOR RBEA93-3305-00, RBEA93-3300-20 & RBEA93-3317-20 FOR BETTER FIT. -65 UPDATED CARD.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |  | 2/27/2012  | RJC     | DW       |
| 7   |         | -83 CHD TOOL LAYOUT, ADDED NEW DESIGN FOR DRAIN HOSES & CUTOUTS FOR INDIVIDUAL QUILTS. CHD CUTOUT FOR RBEA94-3700-A FOR TIGHTER FIT. -65 UPDATED CARD.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |  | 1/9/2013   | RJC     | SE       |
| 7A  |         | -65 CORRECTED ITEM QTY FROM RBEA93-3305-02 TO RBEA93-3305-20, CHD F QTY. FROM 8 TO 1, ADDED 6 DRAIN HOSE QTY. 2, CHD LOCATION D1 & D2 TO D, AND X1, X2, & X3 TO X.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  | 4/11/2013  | RJC     | RJC      |
| 8   |         | -81 CHD DIM WAS 4.75 IS 4.44. -83 CHD CUTOUT LOCATION FOR RBE350A94-3700-A. -65 CORRECTED T/N & TOOL DESCRIPTION TO MATCH CURRENT DRAWINGS.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  | 10/24/2013 | CFS     | DW       |
| 9   |         | -81 CHD CUTOUT FOR RBE-350HYD (NEW GAUGE), CHD CUTOUT FOR RBE350A94-3700-C TO FIT BETTER. -83 CHD CUTOUT FOR RBE350A94-3700-A TO SECURE TOOLS BETTER.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |  | 3/25/2014  | RJC     | DW       |
| 10  | 15-0038 | UPDATED TO NEW DRAFTING STANDARDS. -83 CHD FOAM TO ACCOMMODATE SNAP-ON INCLINOMETER. -65 CHD CARD TO SHOW NEW TOOL LAYOUT WITH SNAP-ON INCLINOMETER.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |  | 2/11/2015  | DPD     | JAG      |
| 11  | 16-0149 | -81 ADDED DETAIL SHEET, REPLACED RBE-8DGS-15 WITH RBT18025-13 AND MOVED TO -83. ADDED RBW109-3101-58-1 & RBW109-3101-58-2. CHD MATERIAL WAS Y20 BLACK, E ETHAFOAM 220, BLACK. -82 ADDED DRAWING. -83 ADDED DETAIL SHEET, CHD TOOL LAYOUT, CHD DIM WAS 4X 8.64 IS 3X 8.64 X 45. DELETED DIMS .75 (X2), 1.87 (X2), 1.38 (X2) & 8.75 (X4) SPHERE. AND ADDED DIMS .78, 1.48 & 1.25. CHD FOAM WAS Y20 BLACK, E ETHAFOAM 220, BLACK. MOVED RBE350A93-3400-00, RBE350A94-3201-20 & RBE350A93-3501-20 TO -81. -83 RBE-8DGS-15 REPLACED W/ RBT18025-13. -65 REARRANGED TOOLS TOP AND BOTTOM, ADDED RBW109-3101-58-1, RBW109-3101-58-2, RBT18025-13, -77, -87, & -89. |  | 9/20/2016  | RJC     | JAG      |
| 12  | 17-0013 | -81 CHD DIM WAS .820 IS .82. -83 CHD DETAIL ORGANIZATION: REMOVED DIM 3X 9.88, 3X 1.38, 33.47, 2X 34.17, 2.25, 8.07, 7.13, ADDED DIM 07.75, 30.13, 5.49 12.77, R13, R1.38, 5X 8.50, 2X 8.63, 6X 8.13, 6.50. CHD DIM WAS 10.24 IS 3X 10.24, WAS 2X 34.88 & 3X 34.88, WAS 12.33 IS 6.80, WAS 11.565 IS 11.57. -65 REARRANGED TOOLS ON BOTTOM SHELF. UPDATED ITEM 12 & 13 TOOL NUMBERS.                                                                                                                                                                                                                                                                        |  | 1/24/2017  | SM      | JAG      |

NOTE:

1 7 FT. HOSES MUST COUPLE IN CUTOUT. MIN TRIM ACCEPTABLE.

|                                                                                                                                                                                                                                                                                                 |                   |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------|
| <b>DART</b><br>AEROSPACE                                                                                                                                                                                                                                                                        |                   |
| TITLE<br>AS350-355 FIELD MAINTANANCE KIT                                                                                                                                                                                                                                                        |                   |
| DWG NO.<br>RBEA62309                                                                                                                                                                                                                                                                            | REV<br>12         |
| MAT'L: _____<br>TREAT: _____<br>FINISH: _____<br>SPEC: _____                                                                                                                                                                                                                                    |                   |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES<br>.XXX ± .010 FRACTIONS ± 1/8<br>.XX ± .03 ANGLES ± 1°<br>.X ± .1 SURFACES ± 125<br>1. BREAK ALL SHARP EDGES<br>.015 x 45° OR .01SR<br>2. DIMENSIONAL LIMITS APPLY<br>AFTER PLATING<br>3. INTERPRET DIM AND TOL PER<br>ASME Y14.5M-2009 |                   |
| DRAWN BY: CLOUGH<br>CHECKED: DUERFELDT<br>OPNS APPR: ANDERSON<br>QA APPR: LINDSAY<br>APPROVED: GILBERT                                                                                                                                                                                          |                   |
| USED ON MODEL<br>AS350/355                                                                                                                                                                                                                                                                      |                   |
| SCALE<br>1:8                                                                                                                                                                                                                                                                                    | DATE<br>9/20/2016 |
| SHEET 1 OF 8                                                                                                                                                                                                                                                                                    |                   |